



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03632-3G-PO
Job Sheet 195435



Part No: RBW6205G03632-3G-PO **Job Qty:** 2 pcs

Part Name: Main Rotor Trim Tab Bending Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/22/19

Job Tracking No:

Due Date: 7/17/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03632-3G Rev.2 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	7/17/19	7/17/19	0.00	0.00	Purchasing - 1		DP JUN 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	7/17/19	7/17/19	0.00	0.00	Packaging 2 - 1 - B4B		DP JUN 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S194782



Part: RBW6205G03632 - 3G

Job No: 195435

Serial No/Batch: S194782

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/28/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	2 pcs	7/17/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
130	Packaging 3-1 - Stock - B4B	2 pcs	7/17/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	2 pcs	7/17/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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JUL 23 2019

Part Op 100 - (Purchasing) Issue P/O: H6043521 MANUFACTURE RBW6005G00131-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

x 2 

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03632-3GP	Main Rotor Trim Tab Bending Tool	2 Ea (1 ea)	100-Purchasing	5194778

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03632-3GP	2	0	0

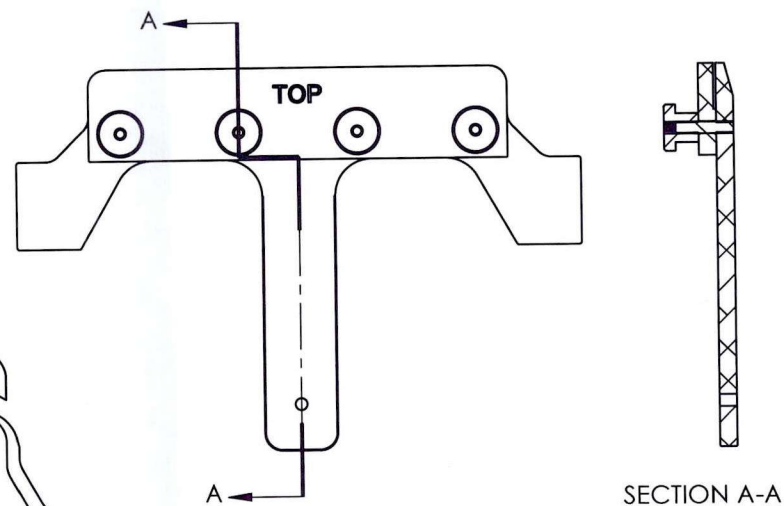
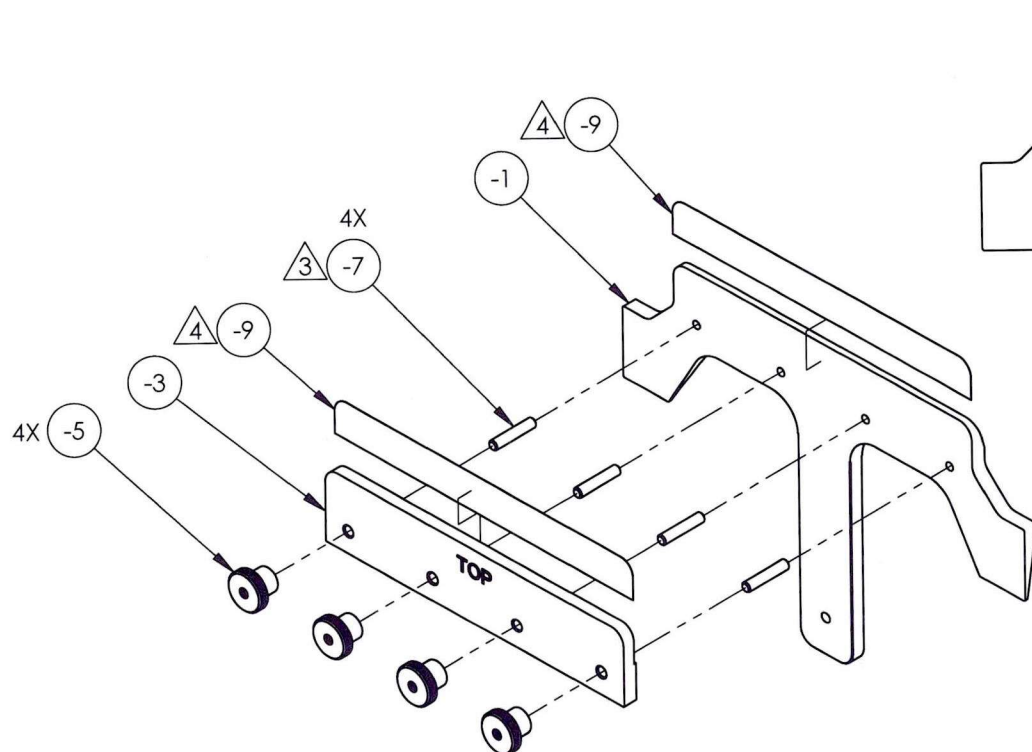
Part Specifications

Specifications could not be found.

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		CH'D -7 P/N FROM 95412A69, CH'D FINISH & SPEC FROM PRIME W/ AVIATION PRIMER 902, PAINT YELLOW, MIL-PRF-81352C TYPE III OR EQUIVALENT -1 & -3 PER R.W. ADDED MISSING DIM'S FOR TOOLING HOLE, ADDED "ON HANDLE" TO .015 X 45° CHAMFER, CH'D DIM .787 TO .716 & 100° TO 99.44°, CH'D HOLE DIAMETER FROM Ø.250 TO .257 PER G.E.		3/28/2011	RJC	
1A		CH'D -1 AND -3 FINISH FROM POWDER COAT YELLOW #13538.		9/20/2012	RJC	SE
1B		CH'D TITLEBLOCK WAS RED BARN IS DART. CH'D DIM TOLERANCE NON-CRITICAL DIM.		9/22/2014	DJN	GE
2	15-0320	-3 ADDED "FILL W/ WHITE PAINT" TO ENGRAVE NOTE. -9 CH'D QTY WAS 2 IS A/R.		10/2/2015	DPD	JAG



NOTE:

- PART OF KIT RBW6205G03532-3G.
- REF. AGUSTA T/N: 3G6205G03632.
- LOCTITE 262 -7 TO -1.
- 9 AS REQUIRED; CUT TO FIT.

DART AEROSPACE	
TITLE M/R TRIM TAB BENDING TOOL ASSY.	
DWG NO. RBW6205G03632-3G	REV 2
DRAWN BY: CLOUGH	
APPROVED <i>D Weil</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL AGUSTA AW139	
SCALE 1:4 DATE 2/2/2011 SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	6061		2
			-3	1	CLAMP	6061		3
		B/O	-5	4	KNURLED KNOB	S.S.	1/4-28, Ø1 X 3/4 (MCMaster-CARR #60205K81)	1
		B/O	-7	4	STUD	S.S.	1/4-28 X 1-1/4 (MCMaster-CARR #95412A569)	1
		B/O	-9	A/R	TEFLON TAPE	TEFLON	.005 X 1	1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043521



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043521

PO Date: 5/22/19

Due Date: 7/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	195435	RBW6205G03632-3GP			Main Rotor Trim Tab Bending Tool REV 2	Firmed	-	7/17/19	2 Ea	0 Ea	2 Ea	\$897.00/Ea	\$1,794.00
										JUN 28 2019			

Grand Total: \$1,794.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 25527
Shipment Date: 27-Jun-2019
Ship Via: Pick up at METEC
Order Number: 3873
Order Date: 05/26/19

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB043521
Terms: Net 60 Days

Quantity							
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision
1	2	2	0	0	EA	RBW6205G03632-3G M/R Trim Tab Bending Tool Assy	2
							3873-01

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RECEIVED
 JUN 28 2019
 DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
2	RBW6205G03632-3GP	M/R Trim Tab Bending Tool Assy	2	HB043521

MATERIAL: supplied by METEC

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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

George Theoret

Vankleek Hill, June 27, 2019